

Work Order ID 140223-2

Thursday, December 17, 2015 3:44:38 PM

140223

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Item ID: D5155-043 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Co-Pilot Collective Head Assembly (212)

Start Date: 12/17/2015 Start Qty: 3.00 *3*

Required Date: 12/17/2015 Req'd Qty: 3.00 *3*

Reference: Cust Item ID:

Customer:

Approvals: Process Plan: MLJ Date: JAN 04 2016 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5155	B								
110	Weld per dwg. A/R Aluminum rod Batch: <u>4121-79</u>	0.00							
110									
Large Fab	Memo	0.00							
Large Fab	WELD D4410-7 to D5155-3 AS PER DWG								
120	QC9- Inspect visual per QSI004- Fusion Welds	0.00							
120									
QC	Memo	0.00							
Quality Control									
130	QC5- Inspect part completeness to step on W/O	0.00							
130									
QC	Memo	0.00							
Quality Control									

4 16-2-22

1602-22 9 9-89 DAS

1602-22 9 9-89 DAS

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[illegible]

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[illegible]

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Item ID: D5155-043

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Co-Pilot Collective Head Assembly (212)

Start Date: 12/17/2015 Start Qty: 3.00

3

Cust Item ID:

Required Date: 12/17/2015 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

200

QC21- Final Inspection - Work Order Release

0.00

2000

QC

Memo

0.00

Quality Control

FEB 26 2016

FEB 26 2016

Picklist Print

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Page 1

Work Order ID: 140223

140223

Parent Item: D5155-043

D5155-043

Parent Item Name: Co-Pilot Collective Head Assembly (212)

Start Date: 12/17/2015

Required Date: 12/17/2015

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 15.05.07 NEW ISSUE DD VERF:JLM IPP
REV:B 15.07.02 AS PER DWG REV.B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4410-7

Manufactured No

Each 7.0000

3

D4410-7

Conduit

**

EL 1/6-2-22

13765213

Location

Loc Qty

Loc Code

WA002

7

116456

7

D5155-3

Manufactured No

Each 4.0000

3

D5155-3

Co-Pilot Collective Head (212)

**

EL 1/6-2-22

138994 x4

Location

Loc Qty

Loc Code

WA002

4

134706

4

D5155-11

Manufactured No

Each 5.0000

3

D5155-11

Co-Pilot Collective Head (212)

**

DAS
30
9-89

FEB 25 2013

Location

Loc Qty

Loc Code

ST155

5

134109

1

134707

4

D5156-11

Manufactured No

Each 15.0000

3

D5156-11

Back Plate

**

FF

FEB 25 2016

Location

Loc Qty

Loc Code

ST156

15

132823

3

134705

12

4

Picklist Print

Thursday, December 17, 2015 3:44:38 PM

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Parent Item: D5155-043

D5155-043

Parent Item Name: Co-Pilot Collective Head Assembly (212)

Start Date: 12/17/2015

Required Date: 12/17/2015

Start Qty: 3.00

Required Qty: 3.00

90296A108

Purchased

No

Each

450.0000

33

90296A108

Heli-Coil Insert

FF

FEB 2 5 2016

Location

Loc Qty

Loc Code

GA

276

m132757

276

ST564

174

m128972

174

44

MS16562-223

Purchased

No

Each

35.0000

6

MS16562-223

Spring Pin

FF

FEB 2 5 2016

Location

Loc Qty

Loc Code

ST316

35

120229

35

8

MS24693-24B

Purchased

No

Each

168.0000

21

MS24693-24B

Screw

FF

FEB 2 5 2016

Location

Loc Qty

Loc Code

GA

168

m132256

72

m133790

96

28



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 911306

Date: 24-Feb-16

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

CHANTAL LAVOIE

Terms		Ship Via	
		BEST WAY	
Quantity	Description		
	PLEASE REFERENCE THE PACK LIST NUMBER ON ALL CORRESPONDENCE TO THIS SHIPMENT. IF YOU HAVE ANY QUESTIONS, PLEASE CALL AT (613) 446-4544.		
4 ea	Part: D5155-11 CO-PILOT REV BLACK ANODIZE MIL-A-8625 TYPE II CLASS 2 Job: 19203	Rev: B PO: PO31446	Line:
4 ea	Part: D5155-043 CO-PILOT HEAD BLACK ANODIZE MIL-A-8625 TYPE II CLASS 2 Job: 19204	Rev: B PO: PO31446	Line:
DATE: <u>24/2/16</u>			
CERTIFIED SIGNATURE: <u>[Signature]</u>			
RECEIVER SIGNATURE: _____			
Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
CERTIFICATE OF CONFORMANCE			
A.T.G. INDUSTRIES INC. CERTIFIES THAT ALL ITEMS IN THIS SHIPMENT CONFORM TO REQUIREMENTS.			
MADE IN CANADA.			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO31446

Purchase Order Date 2/23/2016

PO Print Date 2/23/2016

Page Number 1 of 6

Order From :

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

VC-ATG001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAIL

FEB 23 2016

Contact Name

Vendor Phone 613-446-4544

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	140053	D5155-11 CO-PILOT HEAD REV. B	2/24/2016 Yes 2/24/2016		4.00	\$18.51	\$74.06
Black Anodize per MIL-A-8625F Type I or IB or IC or II or IIB Class 2, Type III Class 2							
****RUSH PARTS****							
Line Total:							\$74.06
2	140223	D5155-043 CO-PILOT HEAD REV. B	3/23/2016 Yes 3/23/2016		4.00	\$18.51	\$74.06
Black Anodize per MIL-A-8625F Type I or IB or IC or II or IIB Class 2, Type III Class 2							
****RUSH PARTS****							
Line Total:							\$74.06

PO Instructions: admin fee included in unit price.

Note: .

2/23/2016